



SCOPE OF ACCREDITATION

Heat Treating

Thermal-Vac Technology

1221 W Struck Ave
Orange, CA 92867

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)

Beryllium Copper – Industry Specs – Check any applicable boxes

Industry Spec – Other

Beryllium/Copper– Customer Specs

Brazing – AC7102/1 must also be selected

Copper Alloys – Customer Specs

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other

Nickel and Cobalt Alloys– Customer Specs

Plating (Temporary Plating & Braze Preparation Only) – Check any applicable boxes

Customer Specs

Industry Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stainless Steels, Austenitic– Customer Specs

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other
Titanium Alloys – Industry Specs – Check any applicable boxes
Industry Spec – Other
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs – Check any applicable boxes
Industry Spec – Other

AC7102S Rev H - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on before 7 April, 2019)

U10 GE Aviation
U18 United Technologies Corp. – Hamilton Sundstrand
U23 Raytheon Company

AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Atmosphere Brazing – Industry Specs – Check any applicable boxes
Dip Brazing – Customer Specs
Dip Brazing – Industry Specs – Check any applicable boxes
Industry Spec – Other
Vacuum Brazing – Customer Specs
Vacuum Brazing – Industry Specs – Check any applicable boxes
Industry Spec – Other

AC7102/5 Rev D - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 3 September 2017)

Hardness – Portable – Check any applicable boxes
Hardness – Rockwell – Check any applicable boxes

AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry

Pyrometry – Customer Specs
Pyrometry – Industry Specs – Check any applicable boxes
AMS2750