



SCOPE OF ACCREDITATION

Heat Treating

Thermal-Vac Technology dba City Steel Heat Treating
12030 Rivera Road
Santa Fe Springs, CA 90670

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)

Beryllium Copper – Industry Specs – Check any applicable boxes

Industry Spec – Other

Beryllium/Copper – Customer Specs

Carburizing – AC7102/3 must also be selected

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stress Relieve – Customer Specs

Stress Relieve – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102S Rev G - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits before 14 October, 2018)

U0 User Unknown

AC7102/3 Rev D - Nadcap Audit Criteria for Heat Treating - Carburizing (to be used on audits on/after 10 July 2016)

Carburizing – Customer Specs

Carburizing – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/5 Rev D - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity

Testing (to be used on on/after 3 September 2017)

Hardness – Brinell – Check any applicable boxes

Hardness – Portable – Check any applicable boxes

Hardness – Rockwell – Check any applicable boxes

AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750